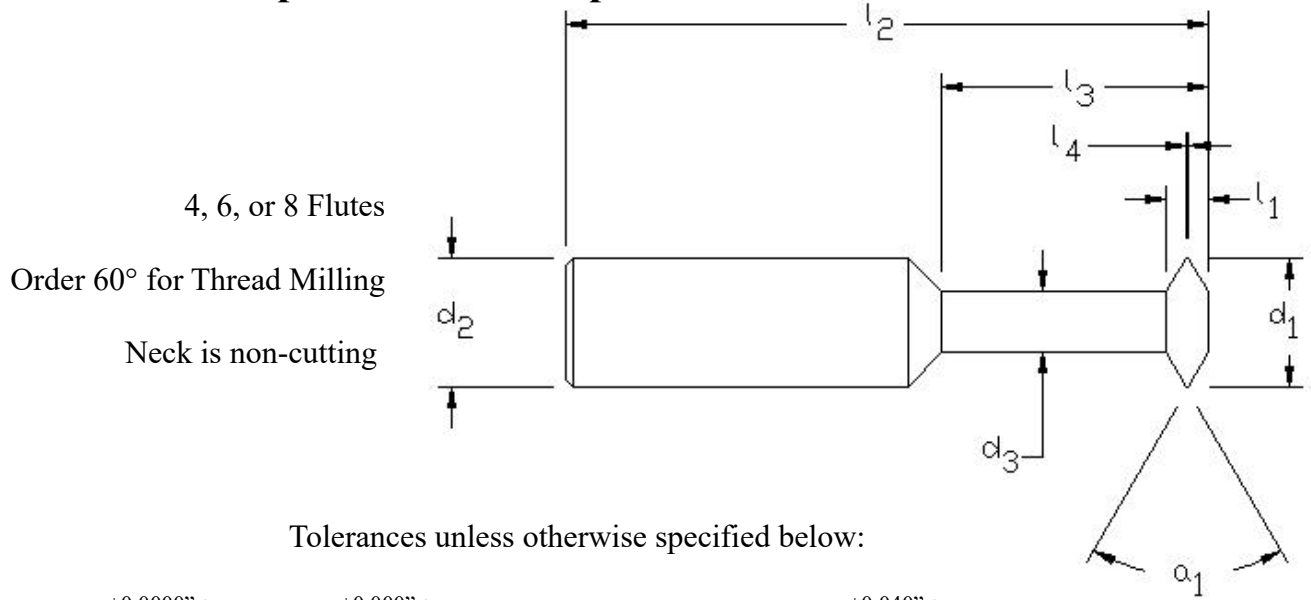


Double Angle / Thread Mill – Style A Sharp Corner With Optional Flat On O.D.



Tolerances unless otherwise specified below:

$$d_1 \begin{matrix} +0.000'' \\ -0.003'' \end{matrix} \quad d_2 \begin{matrix} +0.0000'' \\ -0.0005'' \end{matrix} \quad d_3 \begin{matrix} +0.000'' \\ -0.010'' \end{matrix} \quad l_1 \pm 0.010'' \quad l_2 \pm 0.060'' \quad l_3 \begin{matrix} +0.040'' \\ -0.000'' \end{matrix} \quad l_4 \pm 0.002'' \quad a_1 \pm 2.0^\circ$$

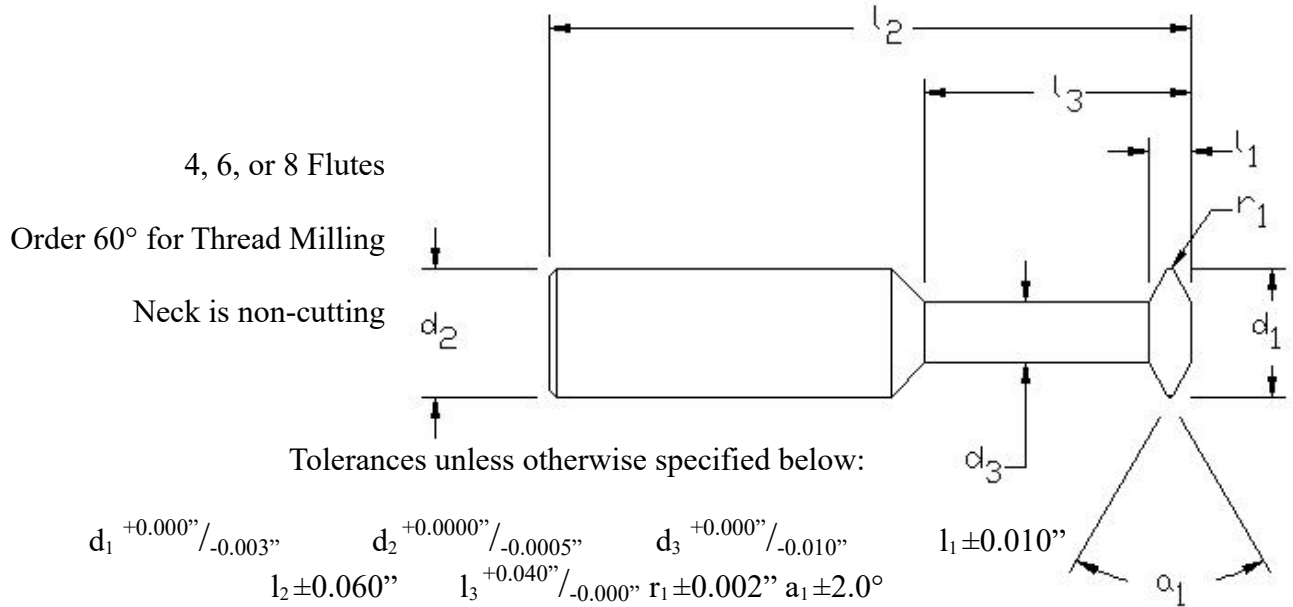
d ₁ Outside Diameter: Other Tolerance:		d ₂ Shank Diameter: Other Tolerance:	
l ₁ Cutting Width: Other Tolerance:		d ₃ Neck Diameter: Other Tolerance:	
l ₃ Neck Length: Other Tolerance:		l ₂ Overall Length: Other Tolerance:	
l ₄ Flat Width: Other Tolerance:		a ₁ Included Angle: Other Tolerance:	
Number of Flutes:		Material:	HSS Carbide Cobalt
Quantity:	Coated: Yes No	Weldon Flat:	Yes No
Material to be cut:		Due Date:	
Company Name:		Contact Name:	
Address:			
Address Cont.:			
Email:		Phone:	
Comments:			



Precision Products Group, Inc. ♦ 3052 Maple Valley Rd., Morristown, TN 37813
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Please send completed form to info@ppgtools.com or fax to (423) 581-0647



Double Angle / Thread Mill – Style B Corner Radius



d ₁ Outside Diameter:		d ₂ Shank Diameter:	
Other Tolerance:		Other Tolerance:	
l ₁ Cutting Width:		d ₃ Neck Diameter:	
Other Tolerance:		Other Tolerance:	
l ₃ Neck Length:		l ₂ Overall Length:	
Other Tolerance:		Other Tolerance:	
r ₁ Radius:		a ₁ Included Angle:	
Other Tolerance:		Other Tolerance:	
Number of Flutes:		Material:	HSS Carbide Cobalt
Quantity:	Coated: Yes No	Weldon Flat:	Yes No
Material to be cut:		Due Date:	
Company Name:		Contact Name:	
Address:			
Address Cont.:			
Email:		Phone:	
Comments:			

