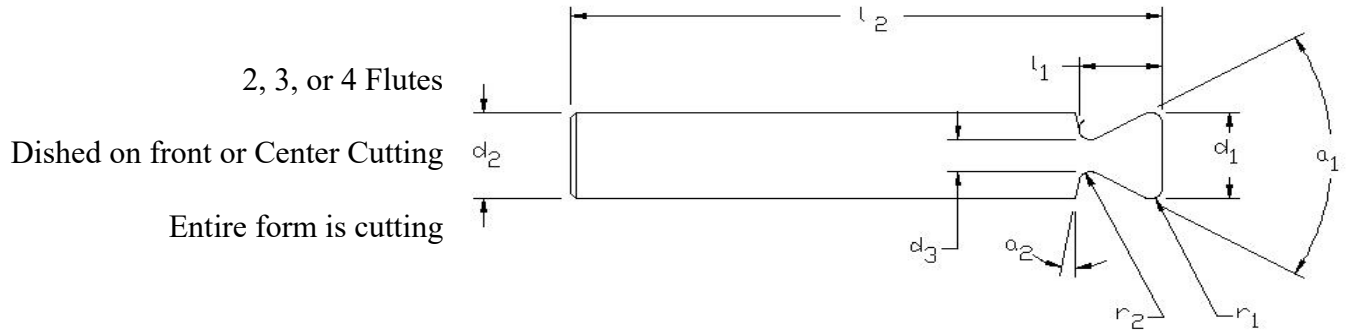


Dovetail Cutter – Style C Blending Radius at Top of Part / “Topping”



Tolerances unless otherwise specified below:

$$d_1^{+0.000} / -0.003 \quad d_2^{+0.0000} / -0.0005 \quad d_3^{+0.000} / -0.003 \quad r_1 \pm 0.002 \quad r_2 \pm 0.002$$

$$l_1 \pm 0.002 \quad l_2 \pm 0.060 \quad a_1 \pm 2.0^\circ \quad a_2 \pm 2.0^\circ$$

d_1 Dovetail Diameter: Other Tolerance:	r_1 Radius (or Sharp): Other Tolerance:		
d_2 Shank Diameter: Other Tolerance:	r_2 Radius: Other Tolerance:		
d_3 Minor Diameter to Edge of Radius: Other Tolerance:	l_1 Length to Edge of Radius: Other Tolerance:		
a_1 Included Angle: Other Tolerance:	l_2 Overall Length: Other Tolerance:		
a_2 Lead-in Angle: Other Tolerance:	This tool is plunging and needs to be Center Cutting: <table style="margin-left: 20px; border: none;"> <tr> <td style="padding: 0 10px;">Yes</td> </tr> <tr> <td style="padding: 0 10px;">No</td> </tr> </table>	Yes	No
Yes			
No			
Number of Flutes:	Material: HSS Carbide Cobalt		
Quantity:	Coated: Yes No Due Date:		
Material to be cut:			
Company Name:	Contact Name:		
Address:			
Address Cont.:			
Email:	Phone:		
Comments:			

