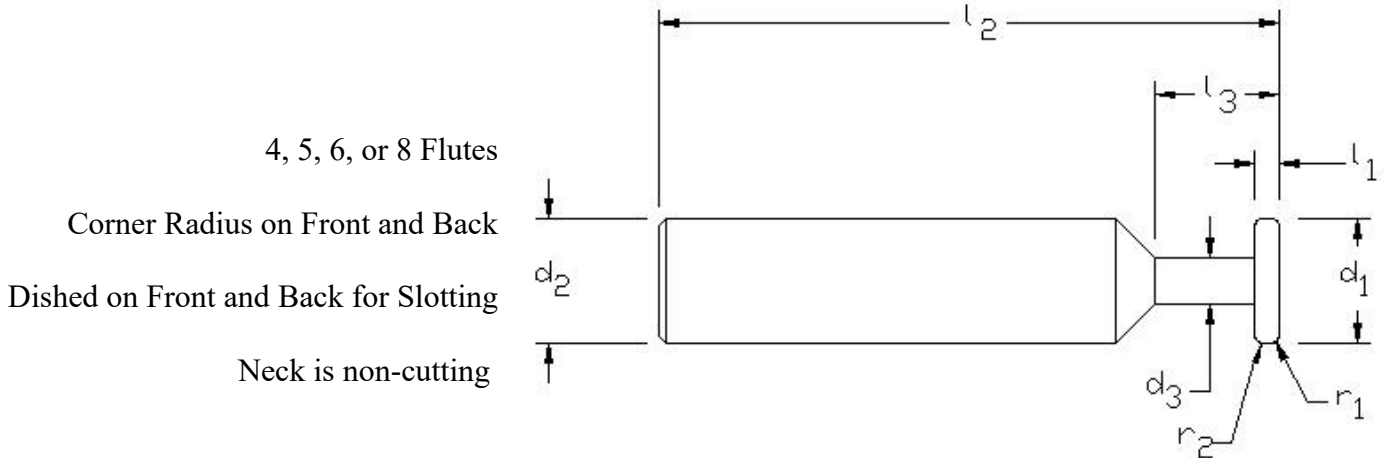


Keyseat Cutter – Style B Corner Radii



Tolerances unless otherwise specified below:

$$d_1 \begin{matrix} +0.000'' \\ /-0.003'' \end{matrix} \quad d_2 \begin{matrix} +0.0000'' \\ /-0.0005'' \end{matrix} \quad d_3 \begin{matrix} +0.000'' \\ /-0.010'' \end{matrix} \quad l_1 \pm 0.002''$$

$$l_2 \pm 0.060'' \quad l_3 \begin{matrix} +0.040'' \\ /-0.000'' \end{matrix} \quad r_1 \pm 0.002'' \quad r_2 \pm 0.002''$$

d ₁ Keyseat Diameter:		d ₂ Shank Diameter:	
Other Tolerance:		Other Tolerance:	
r ₁ Radius on Front:		r ₂ Radius on Back:	
Other Tolerance:		Other Tolerance:	
l ₁ Keyseat Width:		d ₃ Neck Diameter:	
Other Tolerance:		Other Tolerance:	
l ₃ Neck Length:		l ₂ Overall Length:	
Other Tolerance:		Other Tolerance:	
Number of Flutes:		Material:	HSS Carbide Cobalt
Quantity:	Coated: Yes No	Weldon Flat: Yes No	
Material to be cut:		Due Date:	
Company Name:		Contact Name:	
Address:			
Address Cont.:			
Email:		Phone:	
Comments:			



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